



**GEMINI**  
PHARMACEUTICALS

## **A TRUE CONTRACT MANUFACTURER PARTNERSHIP**

**The Premier Solid Dose, cGMP Compliant  
Contract Manufacturer of High Quality,  
Science-Backed Dietary Supplements**

**Providing Value, Quality, and Formulation  
Design to our Partners for Over 30 years**

**Exceptional Quality – Superior Customer Service – Fast Turnaround**



[www.geminipharm.com](http://www.geminipharm.com)



# – The Clear Choice

The world of Dietary Supplements has dramatically changed with the implementation of cGMP's. Now both the Manufacturers of Dietary Supplements and Brand Owners/ Own Label Distributors are required to be cGMP compliant. The burden of ensuring that a non-adulterated product is released to commerce lies directly with the Brand Owner/Own Label Distributor, so a partnership with a manufacturer like Gemini is essential.

There are no "Secrets" or "Proprietary Information" when you work with Gemini. Every step of our manufacturing process is transparent to our Partners. With our experience in producing high quality products with an unsurpassed reputation as a contract manufacturer, Gemini wants to be your partner in ensuring you are cGMP compliant and in helping you grow your business.

## Expertise:

- Over 30 years producing dietary supplements to pharmaceutical requirements.
- Greater than 13 Billion tablets and capsules produced annually.
- Flexible production capability – 45 tablet presses and 15 encapsulation machines.
- Cost effective – Up to 10,000 tablets per minute per press and up to 90,000 capsules per hour per machine.
- Blending capability from 150 kgs to 3000 kgs per batch. Capacity exceeds 1 million kgs per month.
- Coatings – Aqueous (clear or color) and Enteric.
- Packaging – bottles (up to 200,000 units per day), cartons, and blister packs.

## Quality Assurance:

- FDA Registered Facility for the production of OTC pharmaceuticals and nutritional products.
- Regularly audited by the FDA with no observations recorded.
- Complete Quality Manual with all required SOPs.

- 120,000 square feet of climate controlled facility.
- Fully staffed, independent QA department.
- Registered as a cGMP compliant facility by NSF International and the Therapeutic Goods Administration of Australia.
- Complete in house laboratory for testing raw materials, in process materials and finished goods.
- All products go through several metal detection steps.
- Approved stability program.

## Services:

- Develop and refine your formula for ease of manufacture.
- Provide custom formulation assistance.
- Source the highest quality, science based raw materials.
- Create pilot batches for marketing purposes or clinical studies.
- Ship direct to major retailers for clients.
- Export assistance to over 80 countries.

We are proud of our reputation as a premier supplier of dietary supplements produced using pharmaceutical methods, standards and equipment. Gemini's science-backed, cGMP produced supplements can be found in Fortune 500 companies, health food stores, direct marketing/ multi-level marketing distribution channels throughout the United States, Canada, Europe and Asia



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